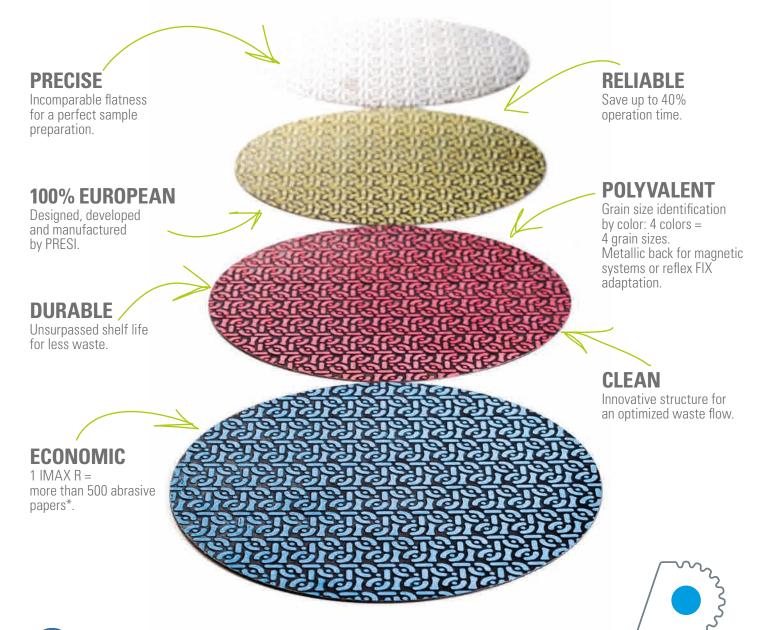


# IMAX R

# DIAMOND PLATE EVEN MORE EFFICIENT



\* It depends on the materials and polishing processes used.



## **IMAX R DIAMOND DISCS**

IMAX R diamond discs have been developed to reduce the polishing time, get best results and simplify the processes.

- Mounted or un-mounted samples.
- Hot or cold mounting.
- Automatic or manual operation.

Available in 4 grits: 18µ, 54µ, 75µ, 125µ. Available in 3 diameters: 200mm, 250mm, 300mm.

	Ø 200MM	Ø 250MM	Ø 300MM
18μ	24067	24069	24070
54μ 🛑	24072	24074	24075
75μ 🛑	24077	24079	24080
125µ 🔵	24082	24084	24085



### **GLOSSARY**

#### **New resin formulation**

Better cutting action, optimized life time, auto regeneration of the plate, wear mastered.

#### **New design**

Perfect flatness of the samples, clear edges, no relief.

#### **Cloth canvas**

No oxidation of the work space, vibration absorption, integrity of the materials.

#### **Underwater use**

Ease of use, simplified cleaning.

#### **Universal adaptation**

Use on magnetic plate or REFLEX FIX (also available on PSA back). Suitable for most materials in the hardness range above HV250.

# SAMPLE PREPARATION METHODS

MATERIALS	PRE POLISHING	POLISHING
Hard steels	IMAX R 54µ — IMAX R 18µ —	3 μ diamond suspension on RAM cloth PRESI Alumina n°3 on NT cloth
Medium-hard steels	IMAX R 54μ OIMAX R 18μ	3 μ diamond suspension on ADR2 cloth 1 μ diamond suspension on TFR cloth PRESI Alumina n°3 on NT cloth
Carbides	IMAX R 54μ OIMAX R 18μ	3 µ diamond suspension on RAM cloth 1 µ diamond suspension on TFR cloth PRESI Alumina n°3 on NT cloth
Ceramics	IMAX R 54µ OIMAX R 18µ	9 μ diamond suspension on NWF+ cloth 3 μ diamond suspension on NWF+ cloth PRESI Cerium Oxyde on NV cloth
Cast irons	IMAX R 54µ — IMAX R 18µ —	3 μ diamond suspension on RAM cloth 1 μ diamond suspension on NT cloth
Sintered materials	IMAX R 54µ OIMAX R 18µ	3 μ diamond suspension on STA cloth 1 μ diamond suspension on NT cloth PRESI Alumina n°3 on NT cloth

The 75  $\mu$  and 125  $\mu$  have been developed for significant material removal.

# PRESI IS ALSO...

#### **CUTTING**



ST 310

#### **MOUNTING**



Mecapress 3

#### **POLISHING**



Mecatech 334

#### HARDNESS AND MICROSCOPY



Microtech MX 1

#### **CONSUMABLES**



Resins



